

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
15 April 2004 (15.04.2004)

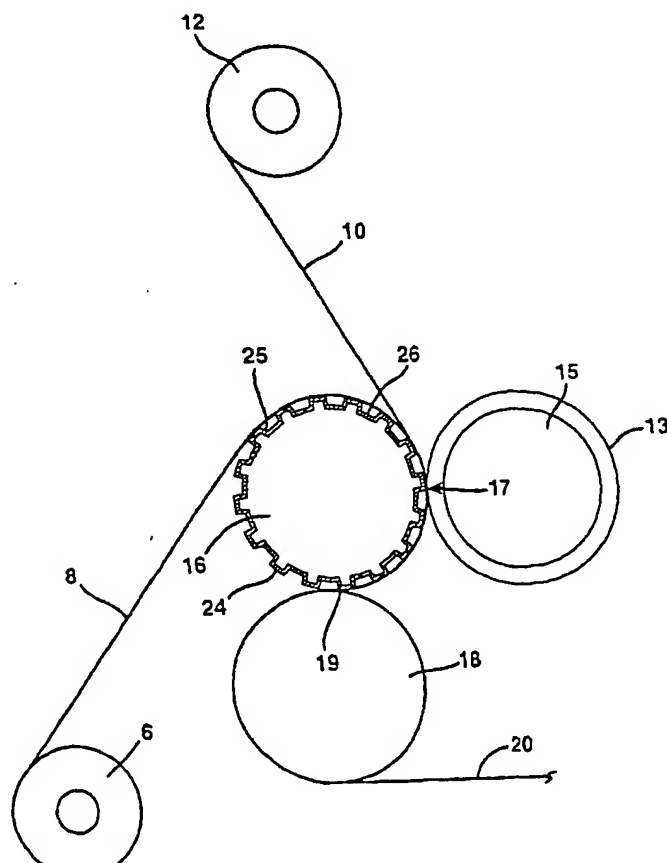
PCT

(10) International Publication Number  
WO 2004/030896 A1

- (51) International Patent Classification<sup>7</sup>: B29C 51/22, (74) Agents: HURLEY, Rupert, B., Jr. et al.; 100 Rogers  
B65D 81/03, B32B 3/00, 31/00 Bridge Road, Duncan, SC 29334 (US).
- (21) International Application Number: PCT/US2002/026644 (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.
- (22) International Filing Date: 22 August 2002 (22.08.2002)
- (25) Filing Language: English
- (26) Publication Language: English
- (71) Applicant (*for all designated States except US*): SEALED AIR CORPORATION (US) [US/US]; Park 80 East, Saddle Brook, NJ 07663 (US).
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- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:  
— with international search report

[Continued on next page]

(54) Title: PROCESS FOR MAKING LAMINATED FILM ARTICLE HAVING INFLATABLE CHAMBERS



(57) Abstract: An inflatable laminated article is prepared by contacting a first film (8) with a second film (10), and heating selected portions of at least one the first and second films to a temperature above a fusion temperature of the first and second films, so that the first and second films are heat sealed to one another. The heat sealing is carried out in a pattern which provides a plurality of inflatable chambers between the first film and the second film. The first and second films are forwarded at a speed of at least "0.6096m/s" (120 feet per minute) while coming into contact with one another. The heating is carried out by contacting the first film with a heated raised surface roller (16) having a release coating thereon.

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